Eastern Massachusetts and New Hampshire are a hotbed of dynamic chemistry companies. Some are start-ups that will grow dramatically. There are dozens of companies in both states. Some will merge or be acquired or change their names. Each has a unique personality and spectrum of expertise. The following list is most of the employers of seven or more members of the American Chemical Society — as of the end of May 2010. A few of the larger employers, with more than 35 ACS chemists, are in ALL CAPS. The locations are in eastern Massachusetts — unless marked with NH for New Hampshire.

<table>
<thead>
<tr>
<th>Company</th>
<th>Website</th>
<th>City</th>
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<tr>
<td>Aerodyne Research</td>
<td><a href="http://www.aerodyne.com/">www.aerodyne.com/</a></td>
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<td>Alkermes Inc.</td>
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<td>Waltham</td>
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<td>Alnylam Pharmaceuticals</td>
<td><a href="http://www.alnylam.com/">www.alnylam.com/</a></td>
<td>Cambridge</td>
<td>NH</td>
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<td>AMGEN INC.</td>
<td><a href="http://www.amgen.com/">www.amgen.com/</a></td>
<td>Cambridge</td>
<td>NH</td>
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<td>Ariad Pharmaceuticals</td>
<td><a href="http://www.ariad.com/">www.ariad.com/</a></td>
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<td>NH</td>
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<td>Arqule Inc.</td>
<td><a href="http://www.arqule.com/">www.arqule.com/</a></td>
<td>Woburn</td>
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<td>ASTRA ZENECA</td>
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<td>BIOGEN IDEC</td>
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<td>Boston Scientific Corp.</td>
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<td>Concert Pharmaceuticals</td>
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<td>E-ink Corp.</td>
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<td>EISAI RESEARCH INSTITUTE</td>
<td><a href="http://www.easai.com">www.easai.com</a></td>
<td>ANDOVER</td>
<td>NH</td>
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<tr>
<td>EMD Serono</td>
<td><a href="http://www.emdserono.com">www.emdserono.com</a></td>
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Enanta Pharmaceuticals
Watertown
www.enanta.com

GENZYME
CAMBRIDGE
www.genzyme.com

GlaxoSmithKline
Waltham www.gsk.com

Immunogen Inc.
Waltham
www.immunogen.com

Infinity Pharmaceuticals
Cambridge www.ipi.com

Ironwood Pharmaceuticals
Cambridge
www.ironwoodpharma.com

Jeol USA
Peabody www.jeol.com

Lantheus Medical Imaging
North Billerica
www.radiopharm.com/

Markem
Keene, NH www.markem-imaje.com

MERCK & CO.
BOSTON
www.merck.com

Metabolix
Cambridge
www.metabolix.com/

Microbia (Also see Ironwood) Cambridge
www.microbia.com/

MILLENNIUM PHARMA
CAMBRIDGE
www.mpi.com

MILLIPORE
BEDFORD
www.millipore.com

Momenta Pharma
Cambridge
www.momentapharma.com

New England Biolabs
Ipswich www.neb.com

Nova Biomedical
Waltham
www.novabio.com

NOVARTIS (& NIBRI)
CAMBRIDGE
www.novartis.com

Organix Inc.
Woburn www.organix.com

Osram Sylvania Inc
Beverly
www.sylvania.com/

PCI Synthesis
Newburyport
www.pcisynthesis.com

PFIZER INC.
CAMBRIDGE
www.pfizer.com

Physical Sciences Inc.
Andover
www.psicorp.com

Rohm and Haas Electronic Materials (part of Dow)
Marlborough
www.rohmhaas.com

Schering-Plough (Merck)
Cambridge www.schering-plough.com

Schlumberger-Doll Res.
Cambridge www.slb.com

Sepracor Inc.
Marlborough
www.sepracor.com

Shipley Co. (part of Dow)
Marlborough
www.shipley.com

Shire
Cambridge
www.shire.com

Siemens Medical
Norwood
www.usa.siemens.com

Sigma-RBI
Natick www.sigma.com

Sirtris Pharmaceuticals
Cambridge
www.sirtrispharma.com

Strem Chemicals
Newburyport
www.strem.com
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<th>Company</th>
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<td>WR Grace</td>
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<td><a href="http://www.whoi.edu">www.whoi.edu</a></td>
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<td>Wyeth Biopharma (Pfizer)</td>
<td>Andover</td>
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